



Material - ASTM B 163 N08811

Standard Specification for Seamless Nickel and Nickel Alloy Condenser and Heat-Exchanger Tube

Group - Non-Ferrous Nickel Alloys

Sub Group - ASTM B 163 N08811 Seamless Nickel and Nickel Alloy Condenser and Heat-Exchanger Tube Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries Grade Belongs to the Industry - Tube

| Chemical Composition | | | Heat Treatment | |
|----------------------|-------------|-----------------|--------------------------------------|----------|
| Carbon | C % | 0.060 - 0.100 | | |
| Silicon | Si % | 1.000 max. | | |
| Manganese | Mn % | 1.500 max. | | |
| Copper | Cu % | 0.750 max. | As-Cast or Annealing or Age Hardning | |
| Sulphur | S % | 0.015 max. | | |
| Chromium | Cr % | 19.000 - 23.000 | | |
| Aluminium | Al % | 0.150 - 0.600 | | |
| Titanium | Ti % | 0.150 - 0.600 | | |
| Iron | Fe % | 39.500 max. | Mechanical Properties | |
| Al + Ti | Al % + Ti % | 0.850 - 1.200 | Tensile Strength in Mpa | 448 min. |
| Nickel | Ni % | 30.000 - 35.000 | Yield Strength in Mpa | 172 min. |
| - | - | - | Elongation in % | 30 min. |
| - | - | - | Reduction of Area in % | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impact in Joule | - |

| Cross Reference Table | | | | |
|-----------------------|----------|---------|------------------------------|--|
| Material | Standard | Country | Grade Belong to the Industry | |
| B 407 N08811 | ASTM | USA | Pipe and Tube | |
| B 408 N08811 | ASTM | USA | Rod and Bar | |
| B 409 N08811 | ASTM | USA | Plate, Sheet and Strip | |
| B 564 N08811 | ASTM | USA | Forging | |
| SB-163 N08811 | ASME | USA | Tube | |
| N08811 | UNS | USA | Tube | |
| - | - | - | - | |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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